

# Apparel

# Product Data Sheet

**BEMIS**

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*Adhesives, Coatings, Specialty Films & Seam Tape*

**Product: 3218**

**Version: 08/04AA**

**Date: 8/12/2004**

**Description:**

3218 is a tough, fully reacted polyurethane adhesive film. It exhibits good adhesion to most fabrics, vinyls, foams, ABS and other substrates used in the automotive Industry.

<b>Composition:</b>	Polyurethane		
<b>Color:</b>	Hazy, Translucent		
<b>Weight:</b>	29 gm/m <sup>2</sup> per mil		
<b>Substrate:</b>	Release Paper, Stripped		
<b>Nominal Thickness</b>	.003", .005", .007"		
<b>Hardness:</b>	97 A		
<b>Softening Point:</b>	92°C, 198°F	TMA onset Temperature	
<b>Melt Flow Index:</b>	5 dg.minute	<b>Condition:</b>	175°C & 2.16Kg
<b>Service Temperature:</b>	-30°C to 50°C, -20°F to 122°F		

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